

M.ORO
CASHMERE

100%Premium Undyed Cashmere

LUNA 2/26 Nm+2/15 Nm

天有时，地有气，材有美，工有巧。合此四者，
然后可以为良。

——《考工记》

LUNA无染色羊绒，时光凝结最本真的纤维原色，浸润天地灵气。以此珍贵物料，不做任何染色处理，洗尽尘烟，但不剥离它的最初本色，淳朴极简，却也蕴含着浑厚的生命力，呈现浑然天成的细腻与柔软。像被时间细梳的沙滩，像被暖风拥抱的云朵，大巧不工，归于真我。

每吨无染色羊绒的生产，将节约5.5-6吨工业用汽，60-100吨水，200-500度电，0染料，0助剂，选择了平均长度36-38mm，平均细度15.5-15.8微米的顶级原料，保留绝佳的自然品质。

LUNA, undyed cashmere, time condenses the most authentic fiber primary color, infiltrating heaven and earth spirit. This precious material does not do any dyeing treatment, washes the dust and smoke, but does not peel off its original color, simple and minimalist, but also contains a rich vitality, showing a natural and delicate and soft. Like the beach combed by time, like the clouds embraced by the warm wind, big coincidence does not work, belong to the true me.

Each ton of non-dyed cashmere production, will save 5.5-6 tons of industrial steam, 60-100 tons of water, 200-500 degrees of electricity, 0 dyes, 0 additives, the average length of 36-38mm, the average fineness of 15.5-15.8 microns of top raw materials, to retain excellent natural quality.



LUNA

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SM11003 KAMUI
LUNA - - 100% PREMIUM UNDYED CASHMERE 2/26 NM
12GG - 1PLY

M.ORO



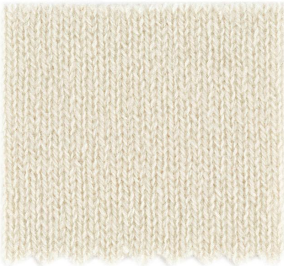
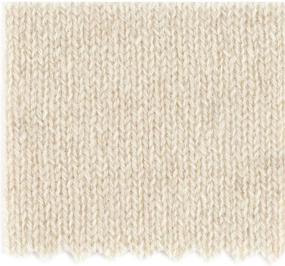
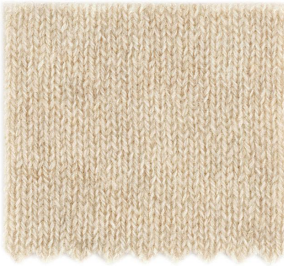
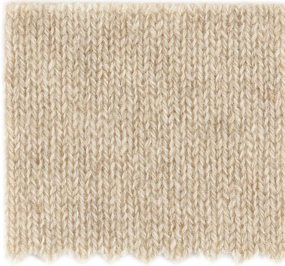
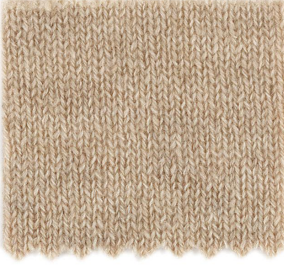
OFFICIAL WEBSITE



MEDIA PLATFORM

LUNA

100%Premium Undyed Cashmere 2/26 Nm

	1	2	3
A	 SM11001 POPCORN	 SM11006 MOONSTONE	 SM11011 PORCELAIN
B	 SM11002 AMARANTH	 SM11007 BROWN SUGAR	 SM11015 TOAST
C	 SM11003 KAMUI	 SM11004 SPELT	 SM11016 MARS
D	 SM11012 OIL PAINTING	 SM11005 RYE	 SM11008 BRIARSMOKE
E	 SM11013 FALLEN LEAVES	 SM11014 LATE AUTUMA	 SM11017 ESPRESSO

M.ORO CASHMERE

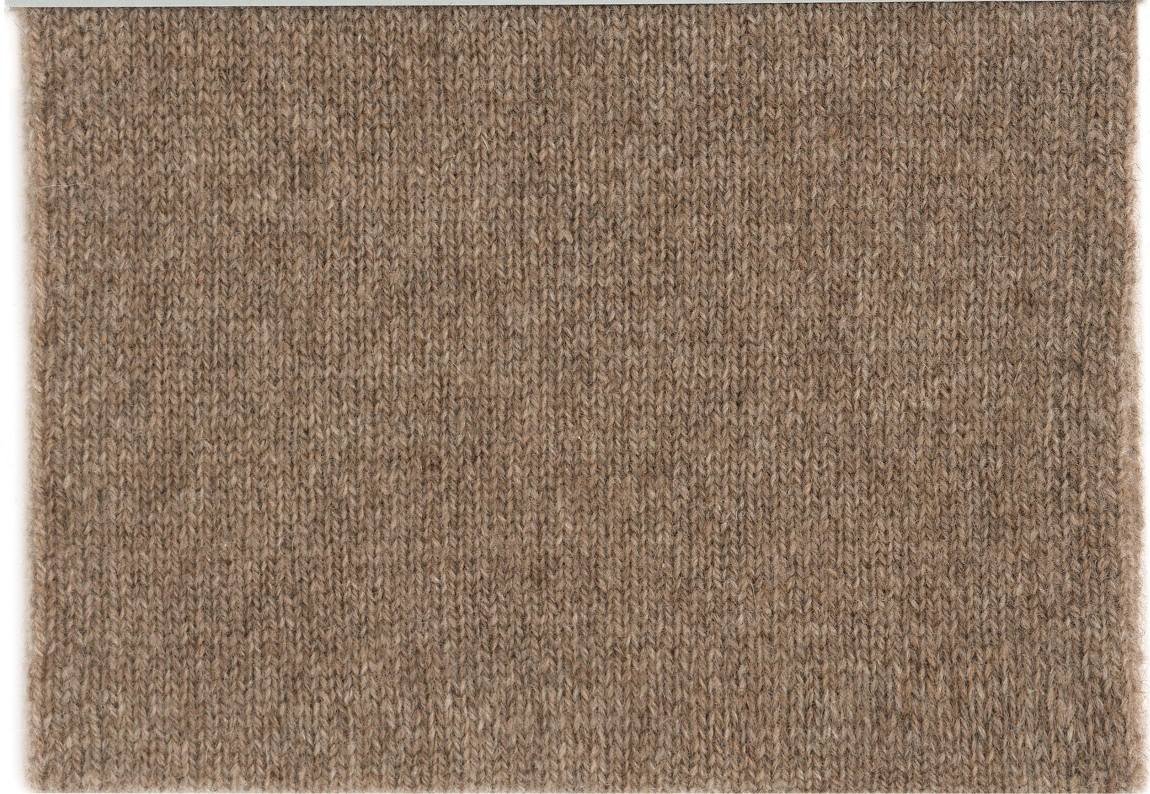
LUNA

100%Premium Undyed Cashmere 2/15 Nm

帶“C”尾的色号可提供2/15NM库存 WITH LETTER “C” IS STOCK AVAILABLE FOR 2/15NM ONLY

SM11005C RYE
LUNA -- 100%PREMIUM UNDYED CASHMERE 2/15 NM
7GG - 1PLY

M.ORO



4

5

D



SM11001C
POPCORN 2/15NM

SM11007C
BROWN SUGAR 2/15NM

E



SM11005C
RYE 2/15NM

SM11008C
BRIARSMOKE 2/15NM

M.ORO CASHMERE

PURE CASHMERE

RECOMMENDED FINISHING

A two bath method,using a designated detergent, will give the optimum handle. The first bath is designed to remove the spinning oil and residual dyestuffs and the second to mill the garments to the required handle.

The following recommendation is based on a rotary finishing machine.

- Water temperature: 45°C
- Liquor ratio: 20:1 (20 litres of water for every kilogram of garments)

Bath 1:

- 5-10% of non-ionic detergent,based on weight of goods
- Run for 10 minutes, soak for 30 minutes
- Drain and rinse

Bath 2:

- Water temperature 40°C
- 2-5% detergent,based on weight of goods
- Soak for 20 minutes, depending on the handle required
For a softer handle extend the time in this bath
- Drain and rinse
- 1.5% softener maximum
- Standard tumble dry 70-80°C (60°C for light shades), until dry. Do not over dry.

CARE INSTRUCTIONS

-   Hand wash or dry clean
-  Do not bleach
-  Dry flat, do not tumble dry
-  Iron at cool setting

建議洗水方案

提供兩個洗水步驟，以達至理想處理效果。第一步是清洗成衣上的浮色及油脂，第二步是處理手感效果。

以下建議基於滾筒式機器

- 水溫：45°C
- 浴比： 20:1 (每1公斤成衣用20升水)

第一步：

- 5-10% 非離子洗滌劑，根據衣服重量自行調整
- 洗滌10分鐘，浸泡30分鐘
- 清洗乾淨後脫水

第二步：

- 水溫40°C
- 2-5% 洗滌劑，根據衣服重量自行調整
- 浸泡20分鐘，根據絨面程度靈活掌握時間
- 清洗乾淨後脫水
- 1.5% 柔軟劑
- 標準翻轉烘乾，烘乾溫度70°C-80°C (淺色60°C), 避免烘至過干

說明：

以上洗水工藝僅供參考，需要根據不同的洗水設備和條件進行調整。而且在加工過程中有許多影響因素，因此不排除自行試驗的必要性。

洗水標籤

-   手洗或專業乾洗
-  不可漂白
-  放平晾乾,不可翻轉乾燥
-  低溫熨燙

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